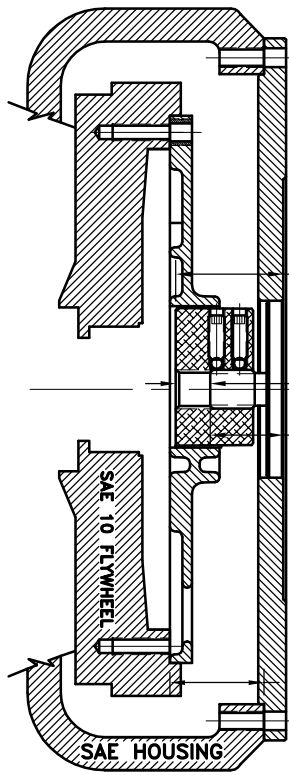


# SAE 10



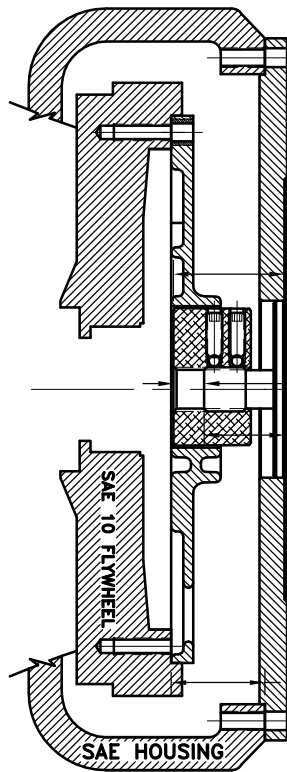
S.A.E. B  
13 TOOTH  
16/32 D.P.  
30° P.A.  
.875 MAJOR

2.431  
INSTALLED  
HUB LENGTH

.781 HUB  
PRE-SET  
1.650 SHAFT  
LENGTH

2.125  
BACKSET

SAE HOUSING



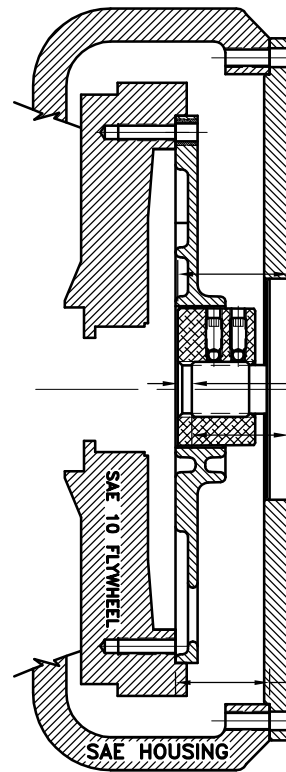
S.A.E. BB  
15 TOOTH  
16/32 D.P.  
30° P.A.  
1.00 MAJOR

2.513  
INSTALLED  
HUB LENGTH

.698 HUB  
PRE-SET  
1.815 SHAFT  
LENGTH

2.125  
BACKSET

SAE HOUSING



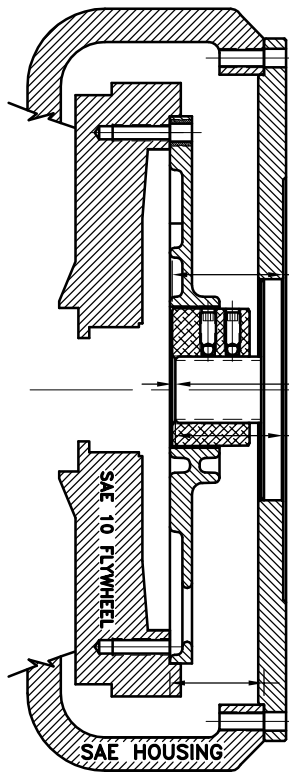
S.A.E. C  
14 TOOTH  
12/24 D.P.  
30° P.A.  
1.25 MAJOR

2.513  
INSTALLED  
HUB LENGTH

.313 HUB  
PRE-SET  
2.200 SHAFT  
LENGTH

2.125  
BACKSET

SAE HOUSING



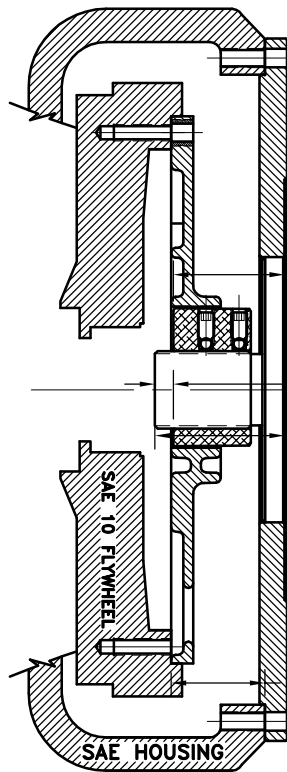
S.A.E. CC  
17 TOOTH  
12/24 D.P.  
30° P.A.  
1.50 MAJOR

2.513  
INSTALLED  
HUB LENGTH

.073 HUB  
PRE-SET  
2.440 SHAFT  
LENGTH

2.125  
BACKSET

SAE HOUSING



S.A.E. D,E  
13 TOOTH  
8/16 D.P.  
30° P.A.  
1.75 MAJOR

2.513  
INSTALLED  
HUB LENGTH

.417 HUB  
PRE-SET  
2.930 SHAFT  
LENGTH

2.125  
BACKSET

SAE HOUSING

SET SCREW TORQUE: 20 FT.LBS.

## NOTE:

IF YOU HAVE A SAE 10 FLYWHEEL WITH 2 HOUSING COMBINATION WITH A 1" THICK PUMP MOUNT PLATE, YOU WILL NEED TO CONTACT DISTRIBUTOR OR FACTORY FOR HUB LOCATION.

## IMPORTANT INSTALLATION NOTE!!!!

THIS PRINT IS FOR LOCATION OF HUB ON SPLINED SHAFTS ONLY. IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE. IF YOU HAVE A SHAFT LENGTH OTHER THAN THOSE SHOWN HERE PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION. HUB SET SCREWS MUST BE PROPERLY TORQUED TO 20 FT.LBS. EACH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
— DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH — UNLESS OTHERWISE SPECIFIED — REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			<b>HAYES</b> MANUFACTURING INC. ® TITLE SAE 10 HUB PRE-SET PRINT MATERIAL	
		DRAWN BY SIETING CHECKED BY RJH	DATE 11-16-05 SCALE	DRAWING NO. HPS-11 SHEET OF REV.